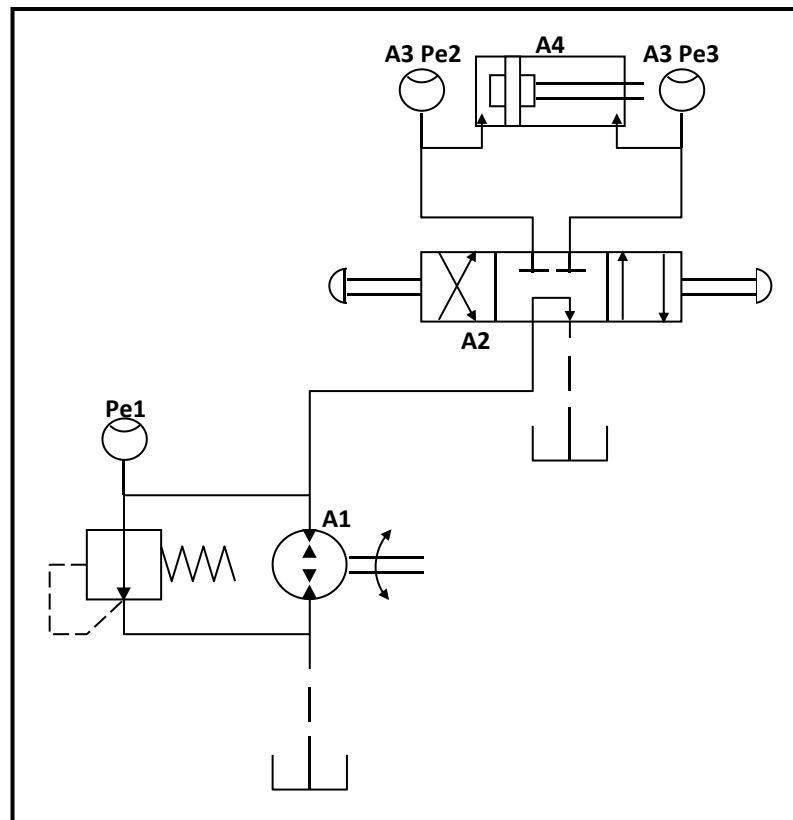


FEDERAL UNIVERSITY OF TECHNOLOGY MINNA, NIGERIA  
SCHOOL OF ELECTRICAL ENGINEERING AND TECHNOLOGY  
DEPARTMENT OF MECHATRONICS ENGINEERING  
FIRST SEMESTER 2018/2019 B.Eng. DEGREE EXAMINATION  
COURSE: MCE 314: Mechatronics Laboratory I  
**INSTRUCTION: Attempt ALL QUESTIONS.**  
TIME ALLOWED: 3 Hours

**Question One (Hydraulic System Design) (15 Marks)**

Figure Q1 depicts an experimental setup of a hydraulic system during which the observations on Table Q1 were recorded. Based on this premise, answer the following:

- i. Calculate the force of the piston, applied during its activation and deactivation mode given the diameter of piston equal 75mm. (8 Marks)
- ii. Identify any three components in the experimental setup. (3 Marks)
- iii. State the functions of the components identified in (ii) in the experimental setup. (4 Marks)



**Figure Q1.**

**Table Q1.**

Toggle switch	Pe 2 (bar)	Pe 3 (bar)	Force, F
Handle raised	25	-	?
Handle lowered	-	20	?

### **Question Two (System Design) (20 Marks)**

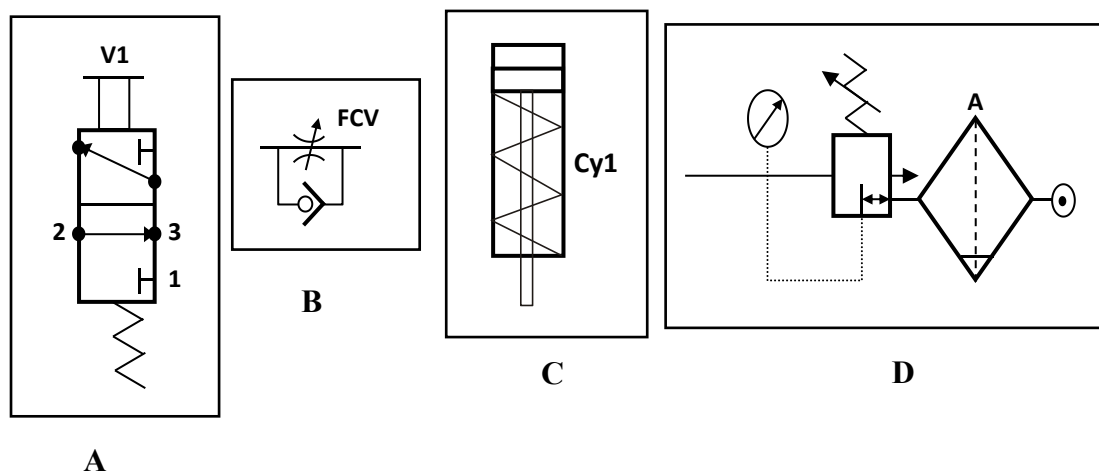
- i. The University is currently faced with the challenge of poor of electric energy management; thus, you have been contacted to help design a switching system to help turn on and off lighting points within the university facility using a simple AND & OR Gates. Use appropriate block diagram/ schematic diagram where necessary to justify your design. (10 Marks)
- ii. Given a Light Dependent Resistor (LDR), a Voltage Source and a Wheatstone bridge of resistors, design a light dependent control switching system. (10 Marks)

### **Question Three (Fundamentals of Hydraulic and Pneumatic systems) (15 Marks)**

- i. In your own words, explain the difference between Hydraulic and Pneumatic Systems (2 Marks)
- ii. Identify, three (3) areas of application with two (2) examples each of Hydraulic and Pneumatic systems. (4 Marks)
- iii. Identify four (4) main components of the Pneumatic Actuation System. (4 Marks)
- iv. What are the characteristic advantages of Hydraulic systems over Pneumatic system? (2 Marks)
- v. State 4 precautions to be taken when working on Pneumatic and Hydraulic systems. (3 Marks)

### **Question Four (Actuation Components identification) (10 Marks)**

- i. Identify the components labelled A, B, C and D. (5 Marks)



- ii. Design a simple pneumatic circuit using the components in Q4(i). (5 Marks)

**Question Five (Lathe and Milling Machine) (20 Marks)**

- i. Identify Four (4) parts of a Lathe Machine and state the functions of these parts. (4 Marks)
- ii. Define the following CNC CODES: M4, M5, G0, G1, S, F (6 Marks)
- iii. State two (2) precautions to be taken when working on the lathe and milling machine. (2 Marks)
- iv. It is required to engrave the first letter of the university's name on a flat surfaced workpiece. Write the corresponding CNC Codes for this operation. [Assume any dimension of your choice] (8 Marks)

**Question Six (Fundamentals of Electric Actuation Systems) (20 Marks)**

- i. In your own words explain how an electric motor works. (5 Marks)
- ii. State the functions of the main parts of an electric motor. (5 Marks)
- iii. Compare and Contrast between Electric Generator and Electric Motor. (5 Marks)
- iv. Compare and Contrast Dynamo and Alternators. (5 Marks)